



## Material - IS 14811 CuATP-HA

## Standard Specification for Rolled Copper Plate, Sheet, Strip and Foils for General Engineering Purposes

**Group - Non-Ferrous Copper Alloy** 

Sub Group - IS 14811 Rolled Copper Plate, Sheet, Strip and Foils for General Engineering Purposes Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Plate, Sheet, Strip and Foils

Chemical Composition			Heat Treatment	
Arsenic	As %	0.200 - 0.500	As Drawn or Annealing or Half Hardening or Temperin & Annealing or Annealing	
Bismuth	Bi %	0.005 max.		
Iron	Fe %	0.020 max.		
Nickel	Ni %	0.150 max.		
Oxygen	0 %	0.100 max.		
Lead	Pb %	0.020 max.		
Antimony	Sb %	0.010 max.		
Se + Te	Se% + Te%	0.030 max.		
Tin	Sn %	0.030 max.	Mechanical Properties	
Cu + Ag	Cu% + Ag%	99.200 min.	Tensile Strength in Mpa	215 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	25 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in HV</mark>	55 - 75
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
Cu-ATP	IS	India	Ingot and Casting	
CuATP-HB	IS	India	Plate, Sheet, Strip and Foils	
CuATP-HD	IS	India	Plate, Sheet, Strip and Foils	
CuATP-O	IS	India	Plate, Sheet, Strip and Foils	
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-	-	-	-	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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